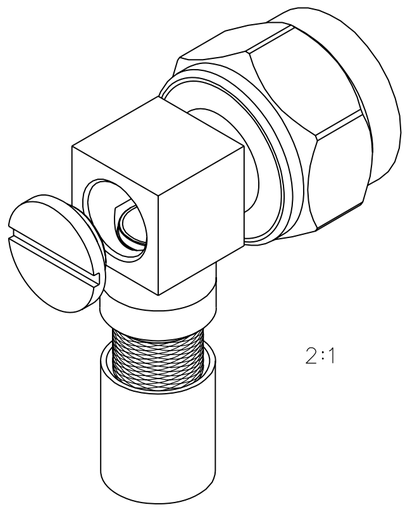
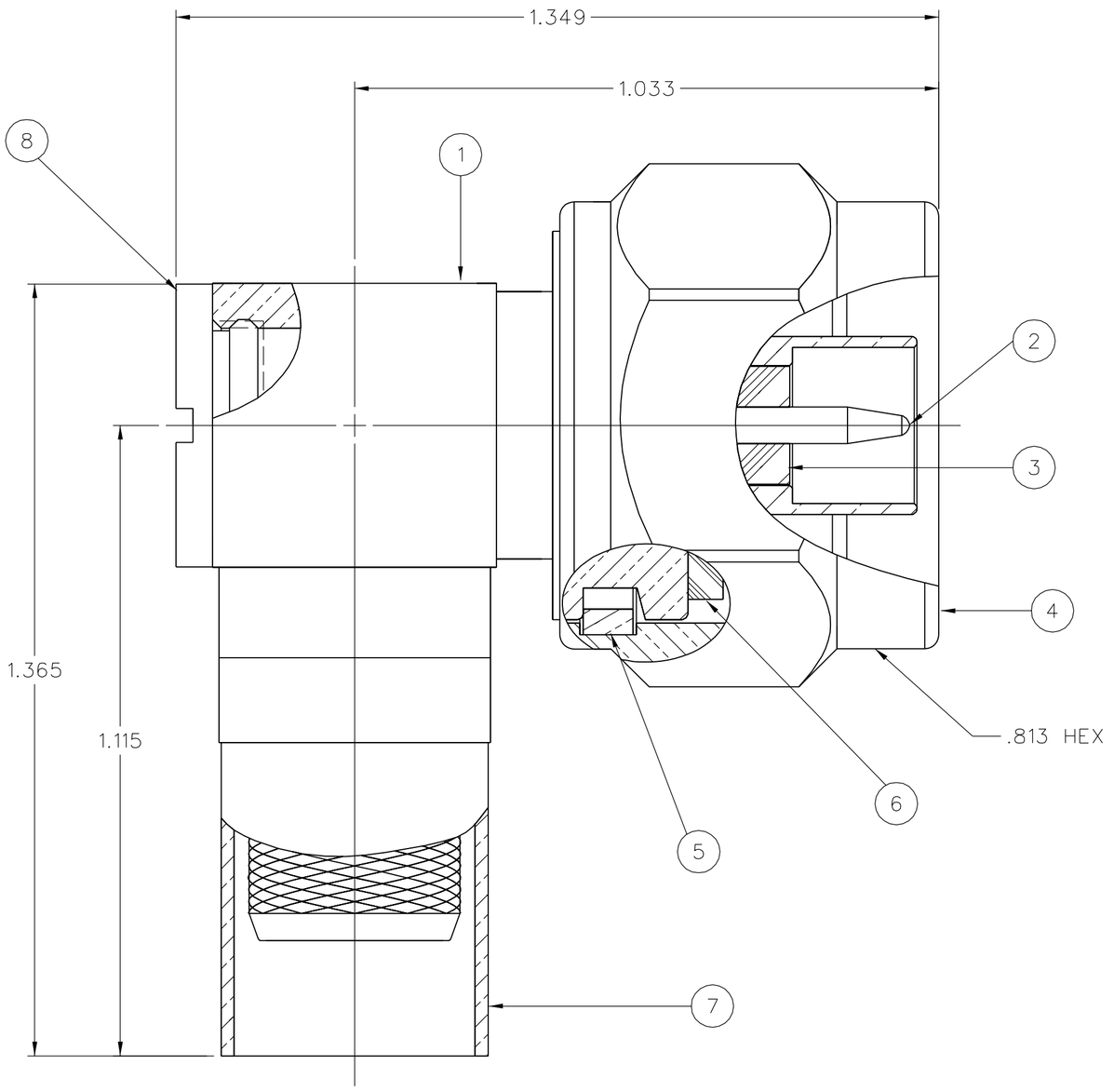
PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ COUPLING NUT	ITEM ⑤ RETENTION SPRING	ITEM ⑥ SEAL GASKET	ITEM ⑦ CRIMP SLEEVE	ITEM ⑧ END CAP
138-4416-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
138-4416-107	BRASS TRI-ALLOY PL .0001 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS TRI-ALLOY PL .0001 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER TRI-ALLOY PL .0001 MIN	BRASS TRI-ALLOY PL .0001 MIN

DRAWING NO.
C-138-4416-101/110

0	REVISIONS			
ENGINEERING RELEASE				
1	12-19-05	PAT JRK PDW MJU		4-12-06 ECN 50127
.856±.010 WAS .842±.010, .120±.010 WAS .135±.010, VERSION UPDATE				
2	6-1-06	PAT JRK PDW MJU		7-7-06 ECN 50479



2:1



NOTES:

1. SPECIFICATIONS:

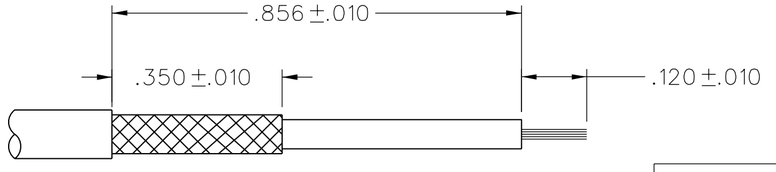
IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-11 GHz
VSWR: 1.35 MAX AT 0-9 GHz, 1.50 MAX AT 9-11 GHz
WORKING VOLTAGE: 1000 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 2500 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 0.2 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
BODY TO CABLE - 0.05 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 500 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: 0.30 dB MAX, TESTED AT 9 GHz
RF LEAKAGE: -90 dB MIN AT 2 TO 3 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 1500 VRMS AT 4 AND 7 MHz
THIRD ORDER INTERMODULATION PRODUCT (IMP3): TYPICALLY < -90 dBm
(TESTED PER IEC GUIDELINES WITH 20W CW INPUTS AT 1930-1990 MHz)

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 6 IN-LBS MAX
MATING TORQUE: 7-10 IN-LBS
COUPLING PROOF TORQUE: 15 IN-LBS MIN
COUPLING NUT RETENTION: 100 LBS MIN
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: RG 8, RG 213
CABLE HEX CRIMP SIZE: .429
CONTACT HEX CRIMP SIZE: N/A
CABLE RETENTION: 90 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT 85°C HIGH TEMP
OPERATING TEMPERATURE: -65°C TO 165°C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS
NOT TO SCALE

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY PAT	DATE 1-4-06
DECIMALS .XX	mm	CHECKED BY PDW	DATE 4-11-06
.XXX REF		APPROVED BY JRK	DATE 4-11-06
MATL		RELEASE DATE	4-12-06
FINISH		U/M INCH	SCALE 5:1

cinch CONNECTIVITY SOLUTIONS a bel group
Cinch Connectivity Solutions
P.O. Box 1732
Waseca, MN 56093
1-800-247-8256

TITLE
RIGHT ANGLE CRIMP PLUG
TYPE N CONNECTOR
RG-213

SHEET	DRAWING NO.
2 OF 2	C-138-4416-101/110