

APPLICATOR PARTS LIST

TYPE
 .250 SERIES
 FLAG FASTON
 HINGEBAR MARK III FASTON
 RECEIPT

AMP INCORPORATED
 HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	471788	42	Front Stab Bar	1	811006-1	
2	INS. CRIMPER	1	472122	43	Anvil Insert Spacer			
3	ANVIL	1	388623	44	Hinge Block and Stab	1	810974-1	
4	ANVIL SPACER Insert	1	811378-1	45	Hinge Pin	1	811007-1	
5	SHEAR BLADE	1	810412	46	Guard Front Stab	1	811010-1	
6	REAR SHEAR PLATE	1	811379-1	47	Hinge Bar Ass'y. 565062-3	1	465248-1	
7	SHEAR BLADE SPACER Spring	1	810410-1	48	Hinge Bar Spring 5-23846-5	2	811073-1	
8	FRONT SHEAR PLATE	1	811380-1	49	Strip Guide Stop	2	810417	
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411	
10	FRONT ANVIL SPACER PLT.			51	Spacer Comp. Spring	2	811070-1	
11	TOOL SPACER			52	Cam Follower Holder	1	810409	
12	CRIMP SPACER			53	Cam Follower 24746-1	1	379330	
13	FRONT STRIP GUIDE	1	811052-1	54	Spring Bracket	1	810418	
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408	
15	RAM	1	473828	56	Hook Holder	1	810419	
16	STRIPPER Ret. Plate	1	465004-2	57	Shear Pick-Up Hook	1	810416	
17	ADJ. STRIPPER Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1	
18	STRIPPER Protective Plug	1	2341-1	59	Depressor Screw	1	810612-1	
19	APPLICATOR MOUNT ASSY.			60	Washer	1	376482	
20	BASE PLATE	1	465238-1	61	Feed Finger-Spring	1	810421-1	
21	BASE BLOCK			62	Dowel Pin 1-21030-5	2	810436	
22	STRIP GUIDE PLATE			63	Micro-Switch 23416-1	1	811069-1	
23	ANVIL HOLDER	1	810423	64	Micro-Switch Cover	1	22689-2	
24	AUX. ANVIL HOLDER			65	Bracket-Micro Switch	1	811074-1	
25	STRIPPER				STRIPPER			
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2	
27	RETAINER PLATE			67	Hook Holder Screw	1	810413	
28	STRIPPER MOUNT BRACKET			68	Feed Knob			
29	STRIPPER BUSHING			69	Spacer-Anvil Holder	1	811223-1	
30	STOCK DRAG	1	811063-1	70	LEAD WIRE	1	465918-1	
31	STOCK DRAG HANDLE			71	Dowel Pin	1	465702-1	
32	STOCK DRAG STUD			72	Control Reel Supt. Assy.		565063	
33	STOCK DRAG SPRING	2	810135		REV. REVISION RECORD	DATE	BY	ECN
34	STOCK DRAG ADJ. SCREW			C	RETRIAL - CORRECT ITEM 66 + 68	11-2-65		
35	FEED FINGER HOLDER	1	810131	D	ITEM # 38 WAS 810414	6-30-67		L-4850
36	FEED FINGER	1	810422	E	REV PER ECN #			
37	FEED FINGER TIP	1	810420	E1	ADDN. QUANT. HOLDING	6-28-68		L-740
38	FEED FINGER SPACER Stud	1	810414-1	F	ADDN. ITEM 68	6-5-68		L-5735
39	BASE CASTING	1	570238	G	SEE ECN	9-12-68		L-6140
40	GUARD ASSY. 457698-4	1	388623	H	REV PER ECN	8-23-68		L-6140
41	Guard Insert	1	811010-1	J	TEL. ECN	7-24-69		
				K	REV PER ECN (SUPP)	8/2/71		L-7159

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				42284 42372
WIRE SIZE	CRIMP HEIGHT			
18	.050			
16	.054			
14	.060			
12	.070			
CRIMP	SIZE	TYPE	FEED	
WIRE	.160	Tab-loc		
INSUL.	.180	0	.770	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.110 - .210		18 - 12		

EXPLODED VIEW
 A-6004-3, -4

REMARKS:
 End Wire Application
 Assembly Dwg. 565065

■ DENOTES WEARING PARTS
 RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
 AMP-O-LECTRIC 1-471273-3

APPLICATOR NUMBER	REV. R	565507-1	SHEET 1 of 1
SERIAL NO.		DATE SHIPPED	DESIGNED
CUSTOMER NAME AND ADDRESS		CHK'D.	APPROV.

ECN A-550871 JWB 8-71

M REV PER ECN R1590 8/22/66 JWB
 N REV ITEM 40 R3211 9-19 SSK/M

L GUARD WAS 465060 WITH 11/24/71
 LI ADD TERM 42372 11/24/71

P 8-178089 1/89
 Hardware see 687520-1