

PRODUCT NUMBER 89628-XXX

KEEP OUT AREA ON BOARD FOR STIFFENER/INSERT ATTACHMENT.

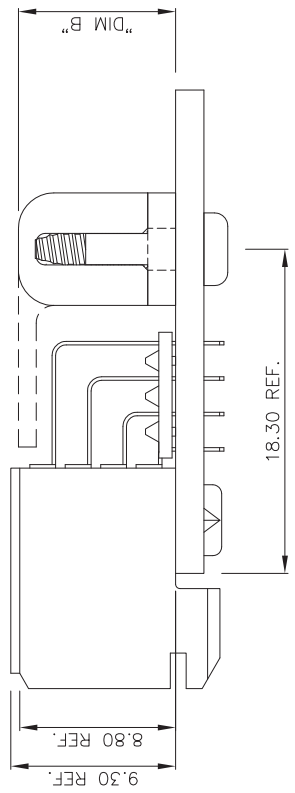
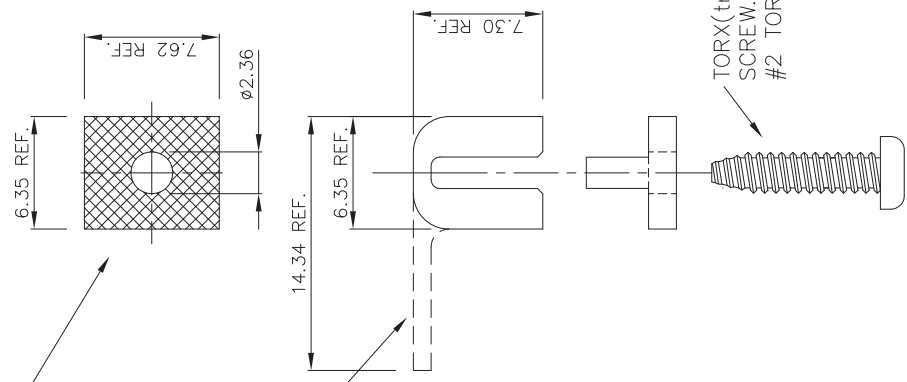
TAIL-PROTECT OPTION (SEE CHART ON PAGE 2)

"DIM A"

INSERTS SHOWN INSTALLED IN POSITION SEE NOTE BELOW

"DIM C" CLEARANCE FOR WASHOUT

NOTE: THIS PRODUCT COMES AS A KIT AND IS UNASSEMBLED. SEE CHART ON PAGE TWO FOR MORE INFORMATION.



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form: A3

mat'l. code		surface	tolerance	projection	product family
ISO 1302	ISO 406	ISO 1101	ISO 1101	projection symbol	METRAL (tm)
tolerances unless otherwise specified	angles	linear	linear	mm	
XX ±.01/3	°±2'	linear	linear	scale 1:1	
XXX ±.005/13		STU STONER	9/15/90		BOARD STIFFENER ASSEMBLY
XXXX ±.0020/060		engf R. DOUTRICH	9/15/90		dwg no 89628
		STU STONER	9/15/90		sheet1 of 2 size A3
		STU STONER	9/15/90		type Product Customer Drawing
sheet index	revision	S			
1	2				