

DRAWING MADE IN THIRD ANGLE PROJECTION

3

2

1L

LOC: 1151
DF: AD

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		REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓			0	RELEASE OF NEW PRODUCT	05/93	J.L.M.

INDEXING INDICATOR

ZONE IDENTIFICATION

.250±.015
2 PLC

B
2 PLC

∅.154
4 PLC

.535±.025
2 PLC

LIGHTWEIGHT RAIL
AL-ALLOY 6063-T5
PER QQ-A-200-9
BLACK ANODIZE
PER MIL-A-8625

LOCKING CLAMP
AL-ALLOY 6063-T5
PER QQ-A-200-9
BLACK ANODIZE
PER MIL-A-8625

.750±.010

.944 +.032
-.014

20	8.691	9.191	2-591646-0
19	8.301	8.801	1-591646-9
18	7.911	8.411	1-591646-8
17	7.521	8.021	1-591646-7
16	7.131	7.631	1-591646-6
15	6.741	7.241	1-591646-5
14	6.351	6.851	1-591646-4
13	5.961	6.461	1-591646-3
12	5.571	6.071	1-591646-2
11	5.181	5.681	1-591646-1
10	4.791	5.291	1-591646-0
9	4.401	4.901	591646-9
8	4.011	4.511	591646-8
7	3.621	4.121	591646-7
6	3.231	3.731	591646-6
5	2.841	3.341	591646-5
4	2.451	2.951	591646-4
3	2.061	2.561	591646-3
2	1.671	2.171	591646-2
1	1.281	1.781	591646-1

2 MARK RAIL ASSEMBLY WITH ZONE IDENTIFICATION AND INDEXING INDICATOR AT APPROXIMATE AREA SHOWN.

1 MARK "AMP", AMP PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT AREA SHOWN.

DO NOT SCALE PRINT.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
2 PLC DEC ± ---
3 PLC DEC ± .005
ANGLES ± ---

MATERIAL

FINISH

CONTRACT NO

DR J. MECK
02-25-93

CHK R. RYAN
05-12-93

APPD R. RYAN
05-12-93
APPD D. ENGLER
05-12-93

DSGN APPD

OTHER APPD

AMP AMP INCORPORATED
Harrisburg, Pa. 17105

NAME

RAIL FEED-BACK
ASSEMBLY TJ

SIZE

C

FSCM NO

00779

DRAWING NO

591646

SCALE 1 : 1

SHEET 1 OF 1

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