

AMP 1281-2 (6/65)

APPLICATOR PARTS LIST

TYPE MINIATURE QUICK CHANGE APPLICATOR SIDE FEED CONTACT

AMP INCORPORATED HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DIR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	462849-1
2	CRIMPER SPACER	—	
3	INSULATION CRIMPER	—	
4	CRIMPER SPAC. BLOCK	—	
5	SHEAR DEPRESSOR-FRONT	—	
6	SHEAR DEPRESSOR-REAR	—	
7	DEPRESSOR SPACER-REAR	—	
8	ANVIL	1	463580-1
9	BLADE, SLUG	1	568654-1
10	SHEAR HOLDER-FRONT	—	
11	BLOCK, HOLD DOWN	1	464263-1
12	SHEAR SPRING	—	
13	FLOAT-SHEAR-REAR	—	
14	PLATE, SHEAR	1	463300-1
15	PIN, DOWEL (.125x.50)	1	21030-2
16	CHIP GUARD-FRONT	—	
17	SPRING, HOLD DOWN	1	4-22280-0
18	TERMINAL HOLD DOWN	1	803275-1
19	STRIPPER	1	819271-1
20			
21	SPRING-FEED RETURN	—	
22	ANCHOR-SPRING	—	
23	FRONT STRIP GUIDE	1	462845-1
24	REAR STRIP GUIDE	1	462847-1
25	DRAG-STOCK	1	462846-1
26	DRAG RELEASE LEVER	—	
27	DRAG SPRING	1	8-22281-0
28	STUD, DRAG (8-32x1.50)	1	22354-8
29	STRIP GUIDE PLATE	1	462848-1
30	BASE BLOCK	1	805299-1
31	SCREW BLOCK	—	
32	ADJ. SCREW	—	
33	BASE PLATE	1	463581-2
34	SPRING, ASSIST	—	690603-1
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22480-5
37	DISC-WIRE	1	354777-1
38	DISC-INSULATION	—	
39	SPRING-COMPRESSION	—	690170-1
40	BALL STEEL	—	23241-6
41	DISC SPACER	1	690223-2
42	WASHER RAM	1	690124-F

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	464265-2
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.	—	
47	SCREW-SHOULDER	—	
48	CAM	—	
49	CRIMPER BOLT	1	7-21002-9
50	PIN, DOWEL	2	2-21030-1
51			
52	LEVER-TERMINAL	—	
53	FEED FINGER ASS'Y	1	461062-1
54	FEED FINGER SPRING	—	
55	FEED FINGER PIN	—	
56	FEED PAWL	1	1-694433-3
57			
58	HOUSING	1	454485-3
59	CAP.	1	463896-1
60	WASHER-PLATE PIN, DISC (.3115)A	2	2-354779-5
61	WASHER-PLATE PIN, DISC (.3195)B	2	4-354779-1
62	WASHER-PLATE PIN, DISC (.3285)C	2	5-354779-9
63	WASHER-PLATE PIN, DISC (.3325)D	2	6-354779-7
64	SCREW ADJ.	—	
65	BLOCK-PIVOT	—	
66	LEVER-INTERMEDIATE	—	
67	BUSHING	—	
68	SHAFT PIVOT	—	
69	PLATE ADJ.	—	
70	HEX NUT	—	
71	BRACKET, AIR FEED	1	459610-1
72	AIR FEED ASS'Y	1	461065-1
73	VALVE ASS'Y	1	692655-5
74	SCR, HEX HD. MACH. (3/8x.38) FD	1	222603-1
75	WASHER, FLAT, PRECISION	1	986950-1
76			
77	GUARD ASS'Y	1	462992-2
78	SCREW, DRIVE	2	21017-2
79	PLATE, IDENTIFICATION	1	461264-1

REV.	REVISION RECORD	DATE	BY	ECN
F	ECN 0150-8329-99	5/99	JR	#
G	0150-0410-01	4/01	CE	
G1	0150-0054-05	1-05	mye	#

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL SPEC 114-6032			53892 55142
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.111	12	
B	.102	14	
C	.093	16 OR 18	
D	.090	20	
CRIMP	SIZE	TYPE	FEED
WIRE	.155	F	.490
INSUL.	#	#	
INSULATION RANGE	WIRE RANGE		
#	12 TO 20		
EXPLODED VIEW	SET UP GAGE		
A-6144-1	458637-1		
AI 8074			
REMARKS:			
AMP-O-LECTRIC AIR FEED			
1. HOUSING + BASE PLATE TO BE RUINED AT ASS'Y			
2. REFER TO IS. 2928 FOR APPLICATION SPECIFICATIONS.			
RECOMMENDED SPARE PARTS			
THIS DRAWING IS A CONTROLLED DOCUMENT.			
THIS APPLICATOR IS TO BE USED ON			DIST.
MACH. SERIAL NO.			66
MACH. PARTS LIST 565435-5			
APPL. SERIAL NO.	DATE SHIPPED		DESIGNED 3/78
			TW/Alman
CUSTOMER NAME AND ADDRESS			CHK'D. 3/81
			1Kmuwer
			REV APP'D. 3/81
			G1 1Kmuwer
APPLICATOR NUMBER	466516-7		SHEET 1 OF 2

D-ECN 0150-6075-95-CE-4/95
 10/98
 0150-4924-93
 10/98

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101						142					
102						143					
103	SCR, SKT. HD. CAP FEED ADJ. BLK.	10-32	1.00	2	3-21000-9	144					
104						145					
105	SCR, SKT. HD. CAP STRIPPER	8-32	.75	1	2-21000-9	146					
106	SCR, SKT. HD. CAP FRT. STR. GD.	8-32	.38	2	2-21000-6	147					
107						148					
108	SCR, SKT. HD. CAP DEP.	6-32	.50	2	2-21000-0	149					
109	SCR, SKT. HD. CAP RAM	6-32	.62	2	2-21000-1	150					
110	SCR, SKT. HD. CAP (NYLOR) P. DISC	6-32	.25	1	23030-1	151					
111	SCR, SKT. HD. CAP AIR FEED	3/8-16	1.00	1	3-21001-5	152					
112						153					
113						154					
114	SCR, BUTT HD. SKT. CAP R.S.G.	8-32	.38	2	2-21002-1	155					
115						156					
116	SCR, BUTT HD. SKT. CAP BA. BLK	10-32	.38	3	2-21002-6	157					
117	SCR, BUTT HD. SKT. CAP HOUSING	1/4-20	.75	3	3-21002-5	158					
118	SCR, BUTT HD. SKT. CAP CAP	10-32	.75	4	2-21002-9	159					
119	SCR, BUTT HD. SKT. CAP ST. GD. PL	10-32	.38	2	2-21002-6	160					
120	SCR, BNC. WIRE ANVIL	8-32	.75	2	2-21002-4	161					
121	SCR, SKT. HD. CAP SHEAR PLATE	8-32	.50	1	2-21000-7						
122											
123											
124	SCR, SKT. SET (NYLOR) RAM	1/4-20	.25	1	21009-2						
125	SCR, SKT. SET (DRAG)	4-40	.62	2	2-21006-6						
126	NUT, HEX MACH. (DRAG)	4-40	—	2	21018-4						
127	NUT, HEX MACH. (DRAG)	8-32	—	1	21018-6						
128	NUT, HEX SELF LOCKING	8-32	—	1	21022-2						
129	NUT, HEX MACH. HOLD DOWN	4-40	—	1	21068-4						
130											
131											
132											
133	WASHER, LOCK AIR FEED	3/8	—	1	21024-8						
134	WASHER, LOCK SHEAR	#6	—	2	21024-3						
135	WASHER, LOCK STRIPPER	#8	—	1	21024-4						
136	WASHER, LOCK RAM	#6	—	1	21024-3						
137	WASHER, LOCK, AIR FEED	#10	—	2	21024-5						
138	WASHER, LOCK ANVIL	#8	—	2	21024-4						
139	WASHER, LOCK SHEAR R	#8	—	1	21024-4						
140											
141											

APPLICATOR ONLY TO INCLUDE

NOTES:

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CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

REV. APPLICATOR PART LIST
 G1 466516-7 SHEET 2 OF 2

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