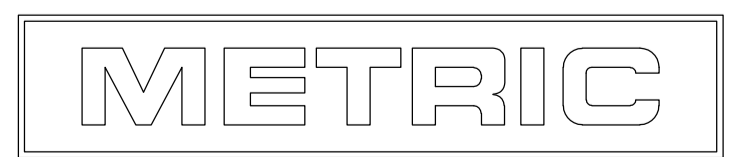


- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.035/.032 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER  
94V-0(NATURAL)  
POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .110-.160 WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR .110-.120 WHEN MATING WITH A CST 100 CONNECTOR.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.050	1.27	-	-
.040	1.02	.800	20.32
.035	0.89	.310	7.87
.032	0.81	.295	7.49
.025	0.64	.225	5.72
.020	0.51	.200	5.08
.015	0.38	.160	4.06
.010	0.25	.140	3.56
.008	0.20	.125	3.18
.005	0.13	.120	3.05
.003	0.08	.110	2.79
.001	0.03	.100	2.54
.000	0.00	.063	1.60
IN	MM	IN	MM

CONVERSION TABLE

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD



OBsolete	3 & 5	644437-4
OBsolete	7	644437-3
	3	644437-2
	4	644437-1
644437-1 SHOWN		
POST NUMBER OMITTED	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L. SMITH 3-1-93	REVISED PER ECO-11-014117
0. PLC ± -	1. PLC ± -	CHK R. SWING 3-1-93	
2. PLC ± -	3. PLC ± .005	APP'D R. SPEER	NAME
4. PLC ± -	ANGLES ± ± 0°30'	APPLICATION SPEC	MTA-100 HEADER ASSEMBLY, FRICTION LOCK, NOTCHED, .025 SQUARE RIGHT ANGLE POST, TIN PLATED, 8 POSITION, OMITTED POST
MATERIAL	FINISH	SIZE	SCALE
		A1	8:1
WEIGHT		CAGE CODE	SHEET
		00779	1 OF 1
CUSTOMER DRAWING		DRAWING NO	REV
		644437	J1