DRAWING MADE IN THIRD ANGLE PROJECTION

1339537 ⇔ 1339537

/home/us024474/tecmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339537-1	B		- BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339537-1	B		- BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339537-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: FASTIN-FASTON .250 SERIES REC.

CRIMP	SIZE	TYPE	RANGE
WIRE	4.06 [.160 IN]	F	4.00-6.00mm²
INSUL	5.33 [.210 IN]	F	3.43-5.08 [.135-.200 IN]

WIRE STRIP LENGTH 4.80-5.60 [.189-.220 IN]

APPL INSTRUCTION 408-8323

TERMINAL	-	-	FEED
APPL SPEC	114-3118	-	21.46 [.845 IN]

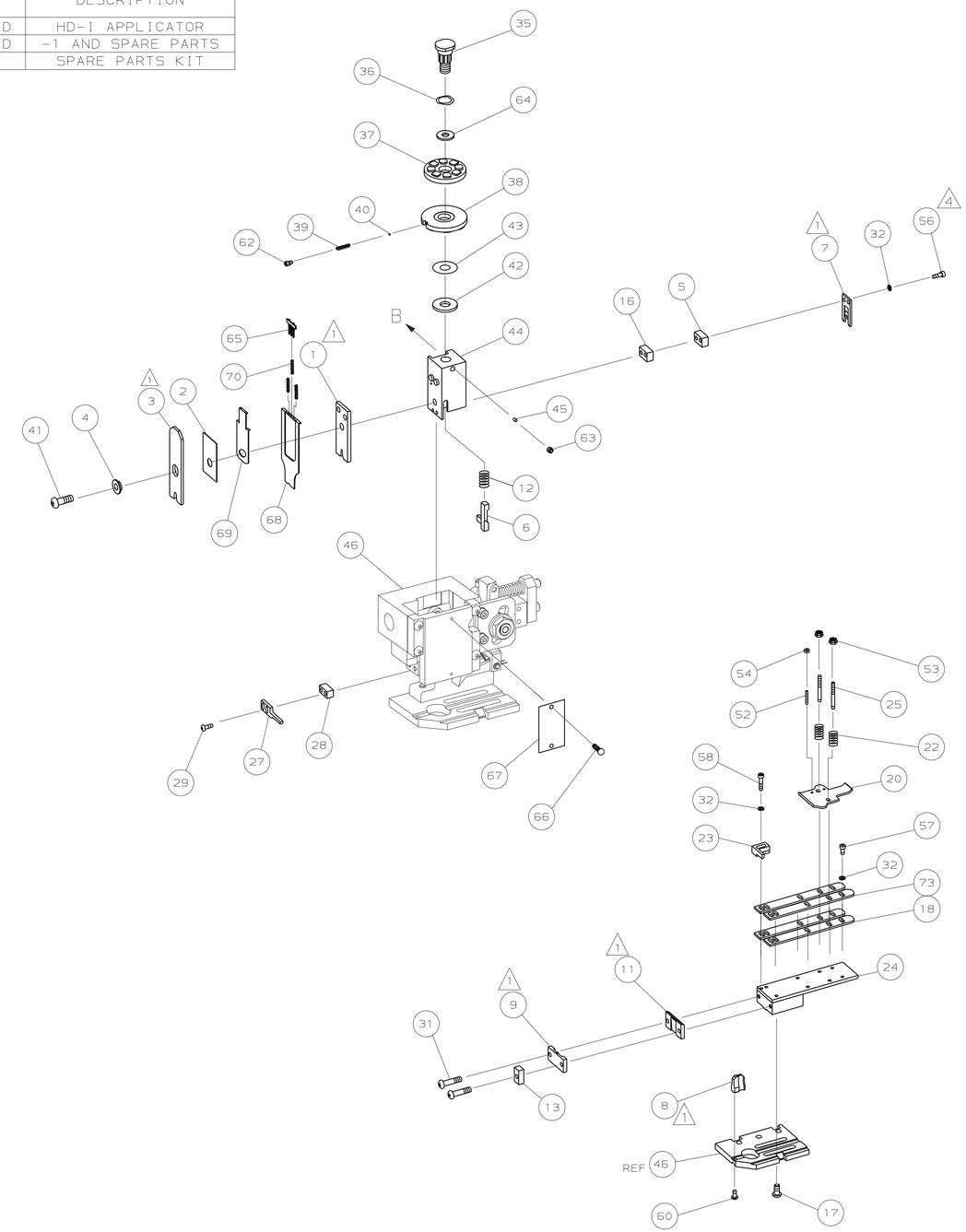
TERMINALS APPLIED

160811	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
6.00mm²	2.63 ±0.05 [.104 ±.002 IN]	5-354778-9 [.2790]
5.00mm²	2.44 ±0.05 [.096 ±.002 IN]	7-354778-6 [.2875]
4.00mm²	2.25 ±0.05 [.089 ±.002 IN]	9-354778-1 [.2950]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

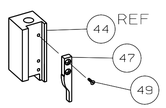
1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 CUT TO LENGTH AT ASSY.



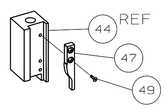
VIEW B ROTATED 180°

POST-FEED 40 mm STROKE



LEADMAKER OR BENCH G

POST-FEED 30 mm STROKE



K TERMINATOR BENCH MACHINE

LOC A

DIST 66

-	2	2	1338663-3	GUIDE, LOWER STRIP	73		
-	1	1	1339537	PRINT, APPLICATOR LOG SHEET	72		
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71		
-	3	3	1-23147-4	SPRING, DEPRESSOR	70		
-	1	1	1490524-1	SPACER, DEPRESSOR	69		
-	1	1	1490525-3	DEPRESSOR, WIRE	68		
-	1	1	461264-1	PLATE, IDENTIFICATION	67		
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66		
-	1	1	1424350-1	HOLDER, PIN, WIRED	65	D	
-	1	1	986950-1	WASHER, FLAT PRECISION	64		
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63		
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62		
					61		
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60		
					59		
-	2	2	1-18023-4	SCR,SHC(M4X20)HOLD DOWN	58		
-	5	5	1-18023-1	SCR,SHC(M4X10)STRIP GUIDE	57		
4 -	2	2	9-18023-6	SCR,SHC(M4X14)SLUG BLADE	56		
					55		
-	2	2	18029-1	NUT,HEX(M3)DRAG	54		
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53		
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52		
					51		
					50		
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49		
					48		
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47		
-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46		
-	1	1	690191-1	PLUG, NYLON	45		
-	1	1	1320998-1	RAM	44		
-	1	1	690125-1	WASHER, LAMINATED	43	C	
-	1	1	1-690124-0	WASHER, RAM	42		
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41		
-	1	1	23241-1	BALL, STEEL	40		
-	1	1	2-22278-7	SPRING, COMPRESSION	39		
-	1	1	1320922-1	DISC, INSULATION	38		
-	1	1	354777-1	WIRE DISC, PLASTIC	37		
-	1	1	22480-5	WASHER, SPRING	36		
-	1	1	690212-1	POST, RAM	35		
					34		
					33		
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32		
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31		
					30		
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29		
-	1	1	3-690451-2	SPACER, STRIPPER	28		
-	1	1	240639-1	STRIPPER	27		
					26		
-	2	2	1320906-1	DRAG, STUD	25		
-	1	1	1320995-3	STRIP GUIDE	24		
-	1	1	240825-3	PLATE, STRIP HOLD DOWN	23		
-	2	2	4-22281-1	SPRING, DRAG	22		
					21	B	
-	1	1	1338665-1	DRAG, STOCK	20		
					19		
-	2	2	1338663-5	GUIDE, LOWER STRIP	18		
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17		
-	1	1	1338708-1	SPACER, SLUG BLADE	16		
					15		
					14		
-	1	1	690481-2	SPACER, HOLD DOWN	13		
-	1	1	23846-1	SPRING, HOLD DOWN	12		
1 -	1	1	240833-2	PLATE, REAR SHEAR	11		
					10		
1 -	1	1	690482-3	PLATE, FRONT SHEAR	9		
1 1	2	1	1333223-2	ANVIL	8		
1 -	1	1	690474-3	BLADE, SLUG	7		
-	1	1	2-455892-7	HOLD DOWN, TERMINAL	6		
-	1	1	240641-4	SPACER, SLUG BLADE	5		
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4		
1 1	2	1	6-683453-8	CRIMPER, INSULATION	3		
-	1	1	455888-7	SPACER, CRIMPER	2		
1 1	2	1	456427-1	CRIMPER, WIRE	1		
	-77	-71	-1	PART NO	DESCRIPTION	ITEM NO	
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY				PARTS LIST			

P	F	LTR	REVISION RECORD	APP	DATE
		B	ECR-06-005986	RK	MAR06

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±-
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX

MATL - HT TR - FIN -

DR M.CLIFFORD 16JAN01 APP F.BACKHURST 16JAN01
CHK - REL L.LOFTHOUSE 26FEB01

AMP Incorporated Harrisburg, PA 17105-3608

NAME END FEED HD-I APPLICATOR

MACHINE REF HD-I APPL

SCALE - D DWG NO 1339537 SHEET 1 OF 1 REV B

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO -

LAYOUT L1339537

SET UP GAGE 458638-3

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AMP 1756 REV 3-92

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