



- ① HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK.
- ② CONTACT: PHOSPHOR BRONZE.
- ③ NICKEL PLATE: 0.00127 [$.000050$] MIN - ALL OVER.
- ④ MATTE TIN PLATE: 0.00254 [$.000100$] MIN - SOLDER POSTS.
- ⑤ GOLD PLATE: 0.00076 [$.000030$] MIN - CONTACT AREA.
- ⑥ NICKEL PLATE PER MIL-G-45204.
GOLD PLATE PER QQ-N-290.
- ⑦ AMP PART NUMBER, DATE CODE AND CSA LOGO MAY BE MARKED IN APPROXIMATE AREA SHOWN, EITHER SIDE.
- 8. RECOMMENDED PCB FINISHED HOLE DIA: 1.02 ± 0.08 [$.040 \pm .003$].
- ⑨ CONTACTS OMITTED FROM POSITION 15,16,17 AND 18.

30	6489170-1
NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: AL FRANTUM 17 AUG 05	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: mm [INCHES]		CHK: AL FRANTUM 17 AUG 05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD:	NAME: CONNECTOR ASSEMBLY, STANDARD EDGE II, 2.54 [1.00] CL, SEL LOAD
0 PLC ± -	1 PLC ± -	PRODUCT SPEC 108-9039	SIZE: A1
2 PLC ± 0.13 [005]	3 PLC ± -	APPLICATION SPEC	WEIGHT: 6489170
4 PLC ± -	ANGLES ± °	MATERIAL: FINISH: ③④⑤⑥	RESTRICTED TO: -
MATERIAL: FINISH: ③④⑤⑥		SCALE: 5:1	SHEET 1 OF 1 REV A